

## Material: ASTM A608 Grade HW 50

### Standard Specification for Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** ASTM A608 Grade HW 50 Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.400 - 0.600	As - Cast	
Silicon	Si %	0.500 - 2.000		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	10.000 - 14.000		
Molybdenum	Mo %	0.050 max.		
Nickel	Ni %	58.000 - 62.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	415 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
N08001	UNS	USA	Casting
G X 55 NiCr 60-12	UNI	Italy	Casting
N08006	UNS	USA	Casting
A297 Grade HW	ASTM	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-

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